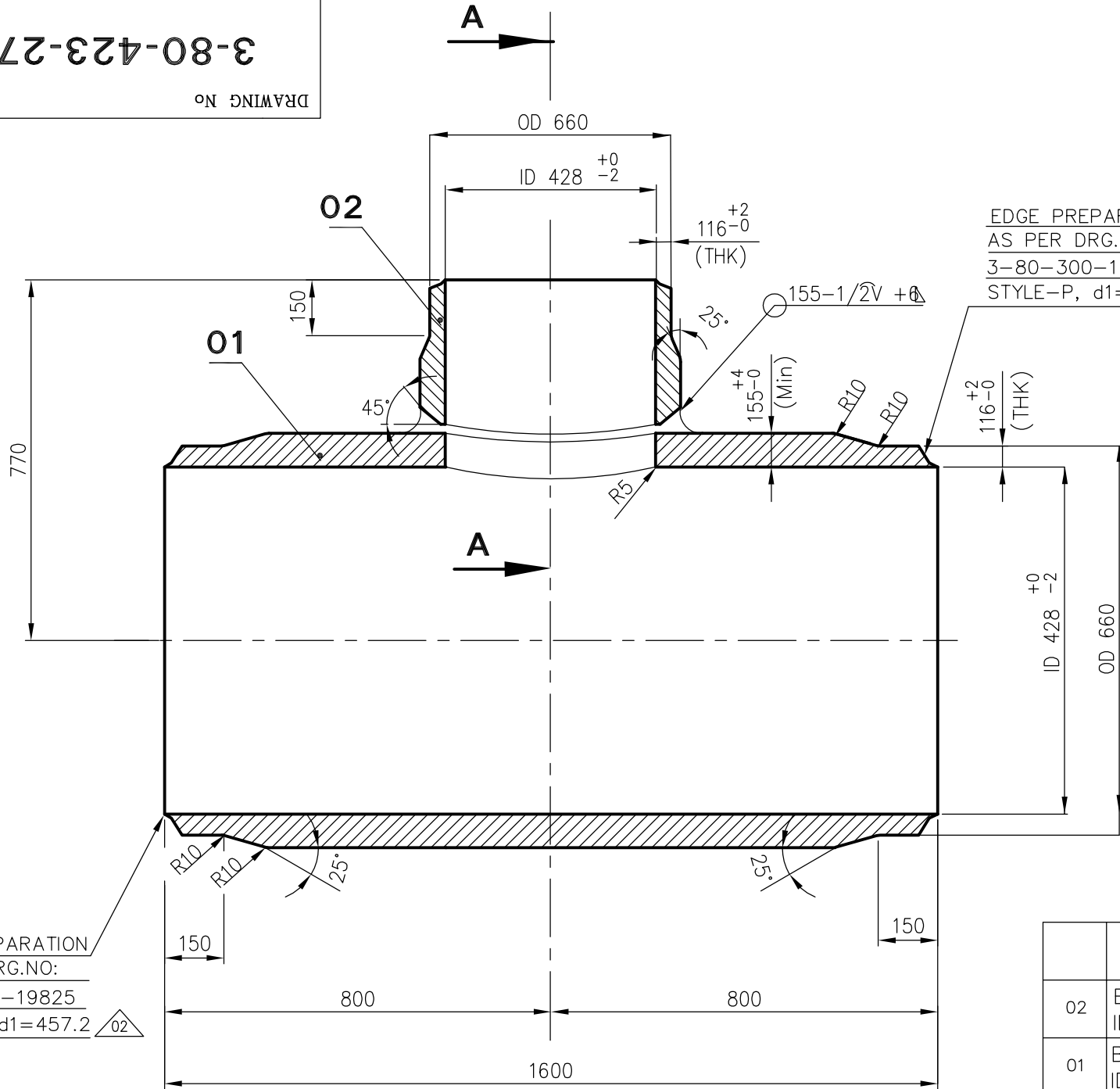


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3-80-423-27270

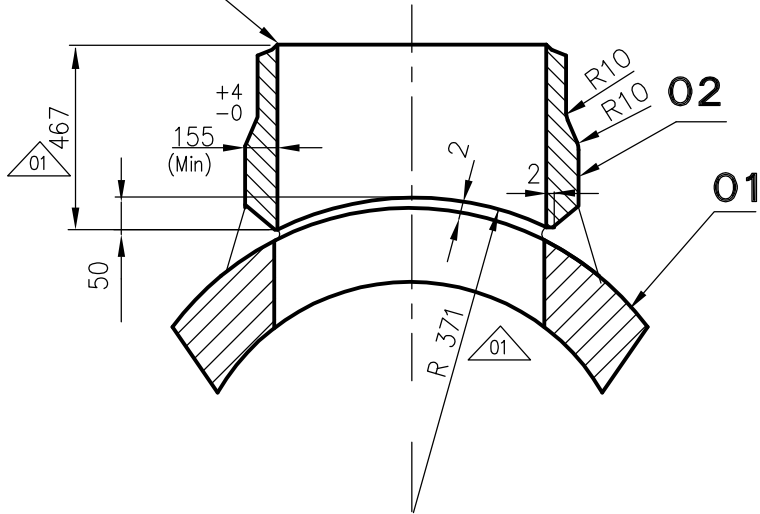
DRAWING No



NOTES :-

- DESIGN PRESSURE : 480 Kg/Sq.Cm (g)
- DESIGN TEMPERATURE : 200° C
- FOLLOW TDG : 108 LATEST
- PIPE SA106GRC(A) CAN ALSO BE USED IN PLACE OF SA105(A)
- THE STOCK CODE FOR THE FINISHED EQ. TEE:925058680000

12.5



SECTION-AA

EDGE PREPARATION
AS PER DRG.NO:
3-80-300-19825
STYLE-P, d1=457.2

ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
02	BRANCH NOZZLE L=333 ID 428 X Thk 155 Min	3-80-423-27270		SA 105	A	735,044
01	BASE PIPE L = 1600 ID 428 X Thk 155 Min	3-80-423-27270		SA 105	A	3563,851
					C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	T.RAJASEKAR	-SD.-	10.05.10	
APPD	LALIT	-SD.-	10.05.10	
	C.SARAVANAN	-SD.-	10.05.10	

REV	DATE	ALTD	LALIT -SD.-	REV	DATE	ALTD	LALIT -SD.-
02	19.02.11	APPD	CS -SD.-	01	21.07.10	APPD	C.SARAVANAN-SD.-
ZONE	d1 VALUES REVISED	ZONE	RADIUS OF RUN PIPE REVISED				
	REVISION MARKED AS		REVISION MARKED AS				

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	ITEM No.
CODE	C/M/F	N.T.S.	4300		
TITLE	FABRICATED EQUAL TEE (OD660x116) SA105	CARD CODE	U 01	DRAWING No. 3-80-423-27270	REV 02